

Work Order ID 116260

April-09-14 1:01:19 PM

116260

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Item ID: D3595-063-570

Accept

N9000040100

Setup Start

NS1

Revision ID:

Item Name: Rubber Cushion

Stop

NS2

Start Date: 4/09/14 Start Qty: 25.00

25

Cust Item ID:

Required Date: 4/23/14 Req'd Qty: 25.00

25

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-04-09 Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3595	Rev A								

100

0.00

100

Waterjet

FLOW WATER JET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595 Dwg Rev: A Prog Rev: A 2-
Debur if necessary

62030125~

90 0 Jm14-04-22

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

90 0 Jm14-04-22

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

DAS
27
9-19

4/14/22

90
can

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Item ID: D3595-063-570

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Rubber Cushion

Start Date: 4/09/14 Start Qty: 25.00 *25*

Cust Item ID:

Required Date: 4/23/14 Req'd Qty: 25.00 *25*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: 51412

0.00

130

Packaging

Memo

0.00

Packaging

90X DAS
28
9-89 APR 22 2014

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

1214-4-23

1214-04-23

Picklist Print

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Work Order ID: 116260

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Parent Item: D3595-063-570

D3595-063-570

Parent Item Name: Rubber Cushion

Start Date: 4/09/14

Required Date: 4/23/14

Start Qty: 25.00

Required Qty: 25.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3595		Manufactured	No			100	sf	522.7004	0.0196	<i>x</i>			
D3595										**	<i>4</i>	<i>JM14-04-22</i>	
Rubber Cushion (\$ Per Sq Ft)													

Location

Loc Qty

Loc Code

MAT052

522.7004

68954

23.707

84209

12.4134

94539

486.58

94539

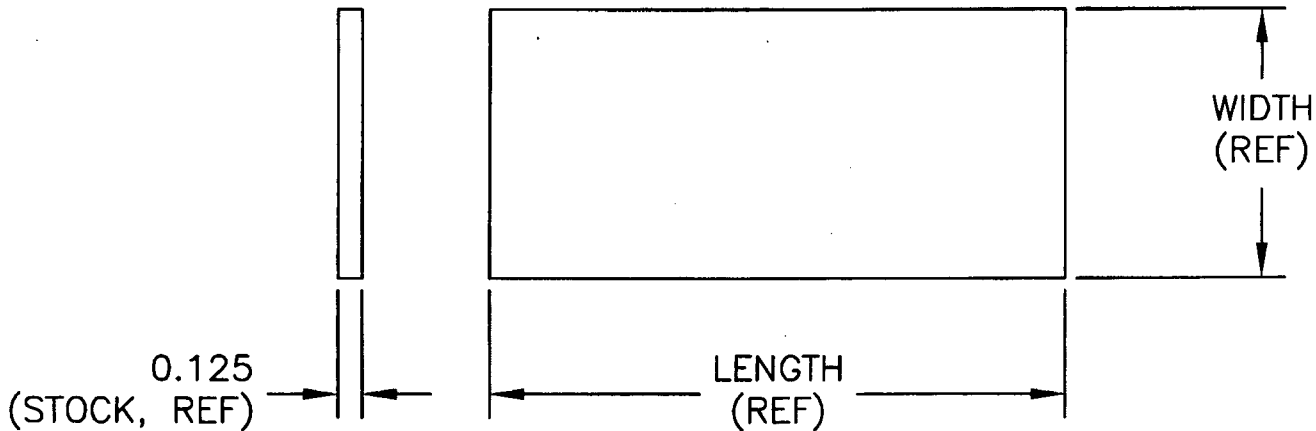
DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 *[Signature]*

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

16260
MCS
1404-03

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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